

Date: Wednesday, 3/14/2007 3:28:07 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 31211
Estimate Number : 11814
P.O. Number : N/A
This Issue : 3/14/2007 **S.O. No.** : N/A
Prsht Rev. : NC
First Issue : 3/14/2007 **Type** : MACHINED PARTS
Previous Run : N/A
Written By : *[Signature]* *[Signature]*
Checked & Approved By : *[Signature]* 07.03.15
Comment : Est B 02.04.15 Added inspect level 21 NG

Drawing Name : ANGLE
Part Number : D2459
Drawing Number : D2459 REV B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 3/23/2007 **Qty:** 20 **Um:** Each

[Handwritten Signature]

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D6203	Angle 6061T6 1.5x1.5x125 <i>[Barcode]</i>
		Comment: Qty.: 0.1313 f(s)/Unit Total : 2.6250 f(s) Angle 6061T6 1.5x1.5x125 Make as per Dwg D2459 Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size)
2.0	BAND SAW	BAND SAW <i>[Barcode]</i>
		Comment: BAND SAW 1.50"x1.00" (or 1.5"x1.5" cut to size) Batch: <i>329413</i> <i>[Signature]</i> 07.03.21 (2)
3.0	QC5	INSPECT WORK TO CURRENT STEP <i>[Barcode]</i>
		Comment: INSPECT WORK TO CURRENT STEP <i>07/03/22</i> (2)
4.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>[Barcode]</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>WA25</i> <i>[Signature]</i> 07.03.22 (2)
5.0	QC21	FINAL INSPECTION/W/O RELEASE <i>[Barcode]</i>
		Comment: FINAL INSPECTION/W/O RELEASE <i>07/03/22</i> (2)
Job Completion		 <i>[Barcode]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

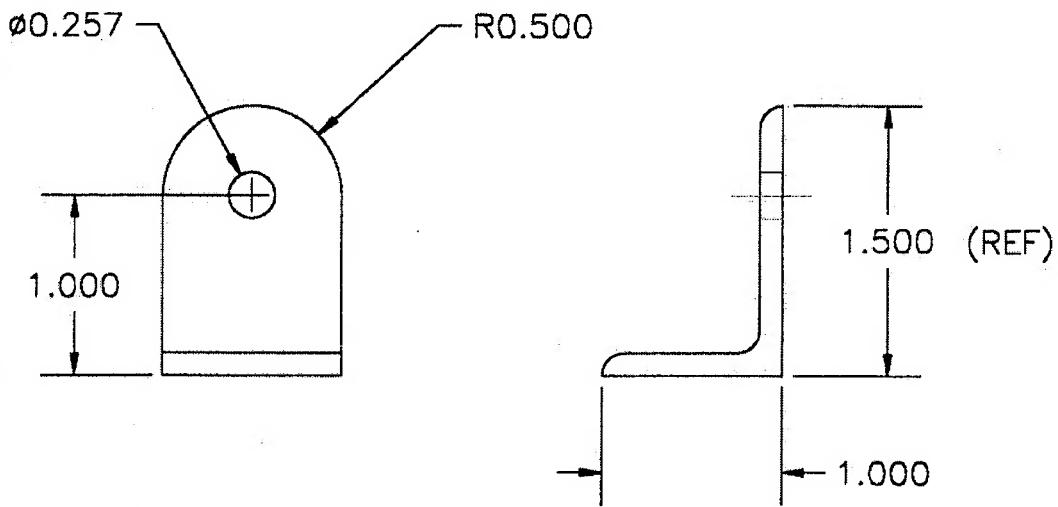
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
J BRADLEY	R FUENTES	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BL</i>	APPROVED <i>Br</i>	DRAWING NO.	REV. B
		D2459	SHEET 1 OF 1
DATE		TITLE	SCALE
95:11:09		ANGLE	1:1
B	Apr. 3, 1996	RE-DRAWN	



ANGLE: M/F 6061-T6 EXTRUSION

RELEASED
24.01.09
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31211